



Therm-Tech of Waukesha is very proud to announce that it has been provisionally approved as a Heat Treat Supplier for both the Ford and General Motors Die Insert Material specifications:

Fords AMTD-DC2010  
&  
General Motors DC-9999-1

This is a major accomplishment as many heat-treaters do not have the resources, organizational skills or equipment to actually pass either test.

Therm-Tech is one of the very few Heat Treat companies in the world that has passed both tests. The furnace used to process both 16 inch cubes of Premium Grade H-13 tool steel is our Seco/Warwick, High Speed Quench, 10-Bar Vacuum furnace. Seco/Warwick specifically engineered this furnace for these tooling applications and designed the cooling gas recirculation system to involve a multi-nozzle gas feed arrangement to optimize the uniformity and rate of cooling during quenching.

Please contact us to arrange a Plant Tour or Metallurgical Consultation.

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